

Date: Tuesday, 12/11/2007 10:27:33 AM
 User: COSS Admin

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BRACKET LOCATOR
Job Number	: 36241		
Estimate Number	: 11229		
P.O. Number	: N/A	Part Number	: D23691
This Issue	: 12/11/2007 S.O. No. : N/A	Drawing Number	: D2369 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 12/10/2007 Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: N/A	Material	: N/A
Written By	: <u>07-12-11</u>	Due Date	: 12/17/2007 Qty: 12 Um: Each
Checked & Approved By	:		
Comment	: Est Rev A Removed from 9 Digit 05-12-05 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M5052H32S040	5052-H32 .040 Sheet
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Comment: Qty.: 1.4217 sf(s)/Unit Total : 17.0604 sf(s)

Material: 5052-H34 or H32 0.040" thick

(M5052H32S.040)

Batch: 164921 07-12-11

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET

1-Cut as per Dwg D2369

Dwg Rev: A

Prog Rev: A

07-12-11

(12)

2-Deburr if necessary 07-12-11

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	----------------------------------------



07-12-11

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

07-12-11 cocker (12)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr

N/A EC

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET LOCATOR

Job Number: 36241

Part Number: D23691

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Handwritten: n/a

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 184

FINAL INSPECTION/W/O RELEASE

8.0

QC21



Comment: FINAL INSPECTION/W/O RELEASE

Handwritten: 12/12/13

Job Completion

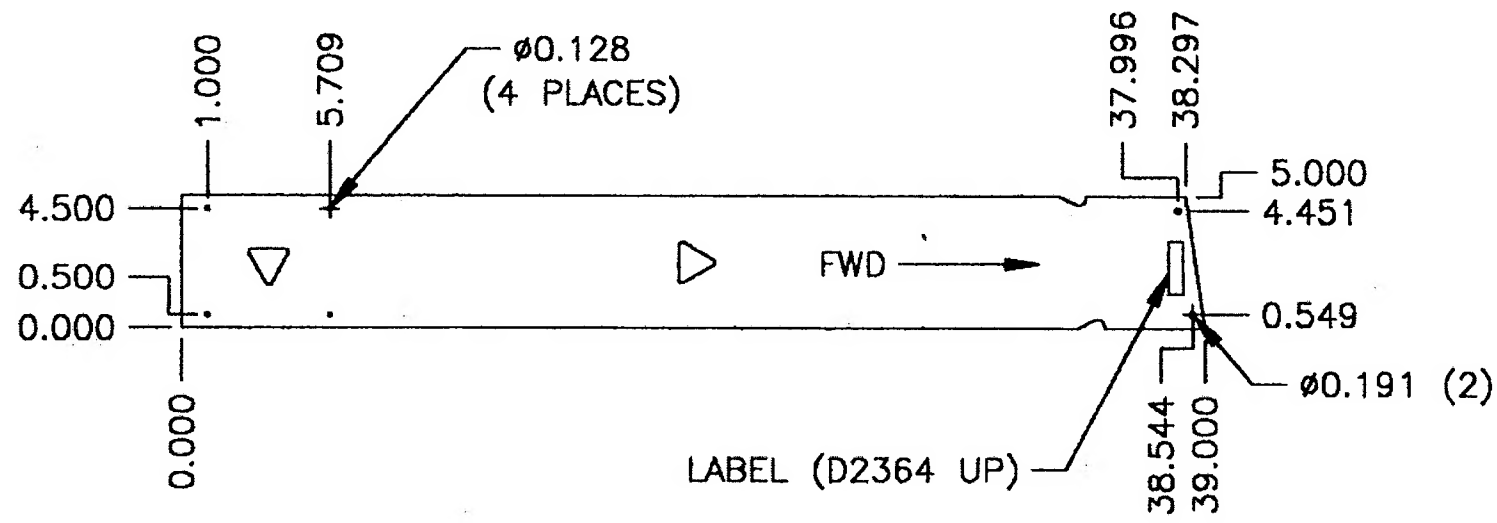


Handwritten: 2007/12/12 cy



DESIGN	B WILLIAMS	DRAWN BY	B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	REV. A
CHECKED	<i>W</i>	APPROVED	<i>W</i>	DRAWING NO. D2369	SHEET 1 OF 2
DATE	95:02:20	TITLE	DECK PLATE LOCATOR BRACKET	SCALE	1:2

RELEASED
96 06 10



D2369-1

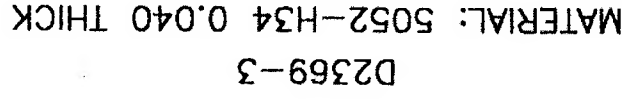
MATERIAL: 5052-H34 0.040 THICK

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WORK ORDER
NO. 36241



DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA		REV. A
DRAWING NO.	D2369	SHEET 2 OF 2
TITLE		SCALE
DECK PLATE LOCATOR BRACKETS		1:7

960610



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